



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

5269726

D2622-120C

Job Sheet 207289



241 258663 04/07/2020

Part No: D2622-120C

Job Qty: 150 pcs 2020-02-25

Part Name: Step Extrusion



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/24/20

Job Tracking No:

Due Date: 4/10/20

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV C1

Ship Via:

Bill of Materials

Job Routing

Op No	Signature	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
						Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100		Purchasing	150 pcs	4/10/20		0.00	0.00	Purchasing - 1		DAS 82 9-89 APR 08 2020
								Purchasing - 2		
								Purchasing - 3		
2020-02-25		PO#B045941					X241			
110		Packaging 2-1 - Receive - B4B	150 pcs	4/10/20		0.00	0.00	Packaging 2 - 1 - B4B		DAS 82 9-89 APR 08 2020
								Packaging 2 - 2 - B4B		
								Packaging 2 - 3 - B4B		
								Packaging 2 - 5 - B4B		
								Packaging 2 - 4 - B4B		
								Packaging 2 - 6 - B4B		
								Packaging 2 - 7 - B4B		
								Packaging 2 - 8 - B4B		
								Packaging 2 - 9 - B4B		
								Packaging 2 - 10 - B4B		
								Packaging 2 - 11 - B4B		
								Packaging 2 - 12 - B4B		
								Packaging 2 - 13 - B4B		
								Packaging 2 - 14 - B4B		
								Packaging 2 - 15 - B4B		
								Packaging 2 - 16 - B4B		
								Packaging 2 - 17 - B4B		
								Packaging 2 - 18 - B4B		
								Packaging 2 - 19 - B4B		
								Packaging 2 - 20 -		

Plex 2/24/20 10:44 AM Dart.Guerin.Kimberley

				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
120 QC 18	150 pcs	4/10/20	0.00 0.00	QC 18 - 12	
				QC 18 - 14	
				QC 18 - 22	
				QC 18 - 25	
				QC 18 - 48	
				QC 18 - 58	
				QC 18 - 61	
				QC 18 - 9	
				QC 18 - 81	
				QC 18 - 82	
					DAS 82 9-89
					APR 15 2020
130 Packaging 3-1 - Stock - B4B	150 pcs	4/10/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 -	
				Plex 2/24/20 10:44 AM Dart.Guerin.Kimberley	

				B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
140 QC 21 - SA	150 pcs	4/10/20	0.00 0.00	QC 21 - SA - 21	DAS 21
				QC 21 - SA - 70	9-50 APR 22 2020
				QC 21 - SA - 53	
Part Op 100 - Purchasing - Issue P/O: <u>HB045941</u> a) Extrude as per Dwg D2622 Rev. C f) Order at 120" longg) Bon L Descriptions: Canada Inc. 110 - Receive & Inspect for Damage & Mat'l Certs - Ensure material certification is attached 120 - QC18 In-Coming Inspection Material - Check Pull test per Dwg D2622 for compliance page attached Check hardness with Webster tester 130 - Identify as per dwg & Stock Location: _____ LOCATION : HALL 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D2622-120CP	Extrusion	150 pcs (1 ea)	100-Purchasing	5269724	

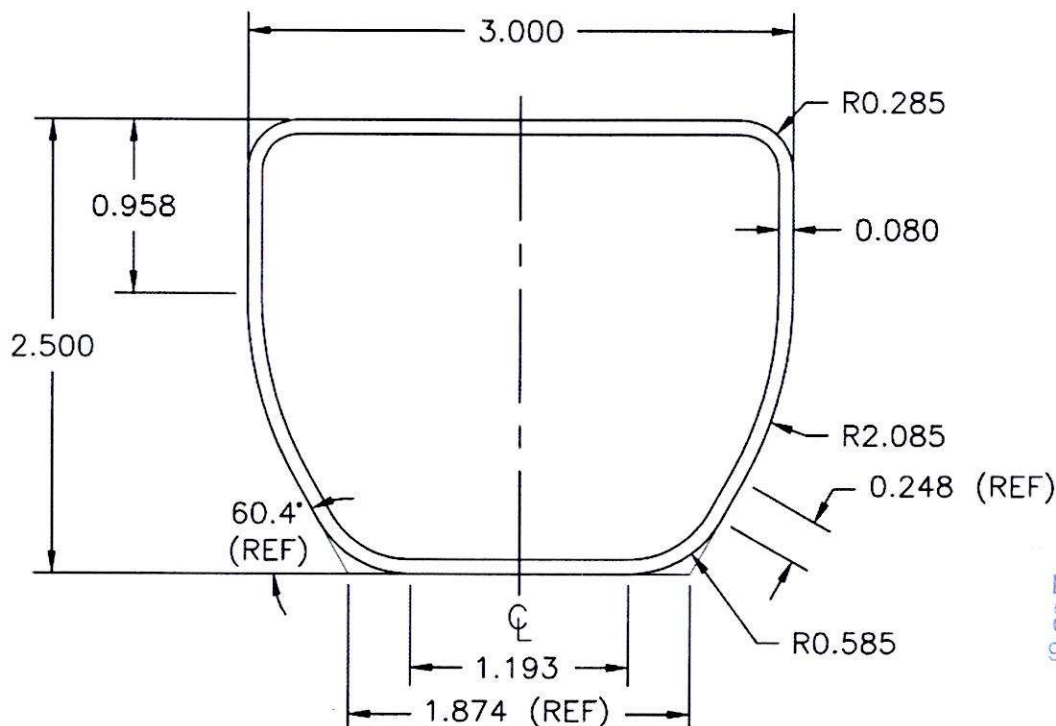
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2622-120CP	150	0	0
Part Specifications				
Specifications could not be found.				

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DESIGN KE	DRAWN BY GP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D2622	REV. C SHEET 1 OF 1
DATE 02.09.11		TITLE STEP EXTRUSION	SCALE 1:1
A	96.11.29	NEW ISSUE	
B	97.12.12	CHANGE MATERIAL, ADD TOL. QSI	
C	02.09.11	0.080 WAS 0.085; ADD PART & DIE No.	
CI	GP 02.10.04	ADD 'REV. A' TO DIE NUMBER.	

RELEASED
02.09.11 H



DAS
82
9-89

D2622-XXX STEP EXTRUSION

- 1) PART NUMBER IS D2622-XXX WHERE 'XXX' IS CUT LENGTH IN INCHES (EG. D2622-120 IS 120" LONG)
- 2) MATERIAL 6061-T6 (QQ-A-200/8) ✓
- 3) MANUFACTURED USING BON-L DIE # 897123 REV. A $\triangle CI$
- 4) A SAMPLE FROM EACH BATCH WILL BE PULL TESTED TO ASTM STANDARD B221 BY AN APPROVED TESTING FACILITY TO ENSURE THAT THE BATCH MEETS THE MINIMUM MECHANICAL PROPERTIES STATED BELOW:

MINIMUM TENSILE YIELD STRENGTH = 35 ksi $\rightarrow 38.2$ ksi OK
MINIMUM ULTIMATE TENSILE STRENGTH = 38 ksi $\rightarrow 42.3$ ksi OK
MINIMUM ELONGATION = 8% $\rightarrow 10.5\%$ OK

- 5) PART IS SYMMETRIC ABOUT CENTERLINE
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 7) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045941**



REVISED

Supplier: SIG001-VC
Signature Aluminum Canada Inc.
C/O/ T10322C
PO Box 4488, STN A
TORONTO
ON
M5W 4H1 Canada
Phone: 905-427-6550
Fax: 905-427-2246

PO No: POHB045941
PO Date: 2/25/20
Due Date: 4/6/20
Purchase Order
Revision:
Revision Date:
Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms: Prepaid
Special Comments:

Items													
Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	207289	D2622-120CP	D2622 Rev C		Extrusion : EXTRUDE AS PER DWG D2622-120 REV. C DIE # DAA- 897123 LENGHT 120" EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF TUBE MATERIAL MUST BE SMOOTH AND FREE FROM DEFECT SCRATCHES,NICKS,DENTS	Firmed	-	4/6/20	258 pcs	0 pcs	258 pcs	\$22.8356/pcs	\$5,891.58
DAS 82 9-89 APR 08 2020													
Line Item Note no back order													
Grand Total:												\$5,891.58	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 4/8/20 2:43 PM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045941



Supplier: SIG001-VC
Signature Aluminum Canada Inc.
C/O/ T10322C
PO Box 4488, STN A
TORONTO
ON
M5W 4H1 Canada
Phone: 905-427-6550
Fax: 905-427-2246

PO No: POHB045941
PO Date: 2/25/20
Due Date: 4/6/20
Purchase Order Revision:
Revision Date:
Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms: Prepaid
Special Comments:

Items													
Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	207289	D2622-120CP	D2622 Rev C		Extrusion : EXTRUDE AS PER DWG D2622-120 REV. C DIE # DAA- 897123 LENGHT 120" EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF TUBE MATERIAL MUST BE SMOOTH AND FREE FROM DEFECT SCRATCHES,NICKS,DENTS	Firmed	-	4/6/20	241 pcs	0 pcs	241 pcs	\$22.8356/pcs	\$5,503.38
Line Item Note no back order													
Grand Total:													\$5,503.38

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 2/27/20 9:49 AM Dart.Guerin.Kimberley



Quote

1850 Clements Road, Pickering
Ontario, L1W 3R8
Tel: (866) 587-5780
Fax: (905) 427-2207
Visit us at www.signaturealuminum.com

Customer Number:	46024
Prepared for:	Dart Aerospace Ltd.
Currency:	CAD
Freight:	Pre-paid to Hawkesbury

Quote Number:	02252020-002
Date:	2/25/2020
Price Valid Until:	2/29/2020
Current Lead Time:	3/16/2020

CURRENT MIDWEST PREMIUM	\$1.2354	Customer Service Rep:	Dan Krohmalnik (905)427-2211 Dkrohmalnik@signaturealuminum.com
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Part Description:	D2622-120CP
Die Number:	DAA-897123-2 - add to PO
Theo Weight:	0.912 lbs/ft
Length:	120 inch
Alloy/Temper:	6061-T6
Quantity Ordered:	241 pcs
Quantity Ordered:	2,200 lbs
Shipping tolerance:	±10%
Packaging:	Corrugated on all sides with paper interleave
Current Price:	\$2.5039

Price is based on prior Month Midwest at time of shipment and is subject to change

2018 = 24.51910 CAN
2019 = 25.24870 CAN

Std in Plex
= 18.98398 USD

$$\begin{array}{r} 2,200 \\ \times 2.5039 \\ \hline 5,508.58 \\ \div 241 \end{array}$$

2020 = \$22.8571 CAN

(~ \$16.00 USD)

$$\begin{array}{r} \text{diff} = 2.98 / \text{pc} \\ \times 241 \end{array}$$

\$719.13 cost savings

Carrier: COUNTRY LANE
TRL 5377F
on 04/07/20

Shippers No: 047403
From: SIGNATURE ALUMINUM CANADA
1850 CLEMENTS ROAD
PICKERING ON L1W 3R8



ISSUED AT SHIPPER'S REQUEST

EMIS À LA DEMANDE DE L'EXPÉDITEUR

Received, subject to the classifications and tariffs in effect on the date of issue of this Original Bill of Lading, or, received, subject to the Rules for the Carriage of Express and Non-Carload Freight Traffic and tariffs in effect on the date of issue of this Original Shipping Contract (Bill of Lading), goods described below, in apparent good order, except as noted (contents and conditions of contents of packages unknown), marked, consigned and destined as indicated below, which said Company agrees to carry to its usual place of delivery at said destination, if on its road, otherwise to deliver to another carrier on the route to said destination, it is mutually agreed, as to each carrier of all or any of said goods over all or any portion of said route to destination, and as to each party at any time interested in all or any of said goods, that every service to be performed hereunder shall be subject to all the terms and conditions (which are hereby incorporated by reference and have the same force and effect as if the same were severally, fully and specifically set forth herein):

1. Railway Traffic Liability Regulations (SOR/91-469 August 14, 1991) passage of the National Transportation Act, 1987;
2. of the Bill of Lading of the water carrier as provided in its tariffs of rules and Regulations when said goods are carried by a water carrier; or
3. of the bill of lading set forth in or prescribed by the relevant tariffs, classification, statutes and regulations pertaining to motor carrier's services when said goods are carried throughout by a motor carrier; or
4. of the bill of lading in Schedule 2 by O.C. 47-88 of January 13, 1988 when said goods originate in Quebec are to be carried by a motor carrier.
5. or approved by the Board of Transport Commissioners for Canada by General Order No. T-43, set forth in the Rules for the Carriage of Express and Non-Carload Freight Traffic and also available at all express and railway agency stations and express and freight offices upon request, when said goods are carried by a rail carrier, and which are agreed to by the shipper and accepted for himself and his assigns.

Reçu, sous réserve des classifications et tarifs en vigueur à la date de livraison de ce connaissement original, ou sous réserve des règlements régissant le transport des messageries et marchandises de détail et des tarifs en vigueur à la date de livraison de ce contrat de transport (connaissement), les marchandises désignées ci-dessous, apparemment en bon état, sauf les remarques contenues aux présentes (le contenu et l'état du contenu des colis étant inconnus), marquées et consignées tel que ci-après indique, et que la Compagnie s'engage à transporter à destination à son lieu habituel de livraison, pourvu que telle destination soit sur son parcours, sinon à les livrer à un autre voiturier faisant route vers cette destination. Il est de plus convenu que tout voiturier transportant tout ou partie desdites marchandises sur tout ou partie du parcours, que toute personne intéressée en aucun temps à tout ou partie desdites marchandises et que tous services prévus aux présentes seront assujettis à toutes les conditions (lesquelles, par renvoi, sont intégrées aux présentes et ont la même force et le même effet que si elles étaient ici énoncées séparément, et intégralement et expressément):

1. Le Règlement sur la responsabilité à l'égard du transport ferroviaire de marchandises (DORS/91-469, 14 août 1991) adoptée en vertu de la loi de 1987 sur les transports nationaux;
2. du connaissement du transporteur maritime, conformément aux dispositions et règlements énoncés dans les tarifs s'appliquant au transport par eau; ou
3. du connaissement prescrit par les tarifs, classifications, statuts et règlements se rapportant aux services de camionnage si lesdites marchandises sont transportées par camion; ou
4. du connaissement selon l'annexe 2 du Décret 47-88 du 13 janvier 1988, si les marchandises sont expédiées de la province de Québec par camion;
5. approuvées par l'ordonnance générale No. T-43 de la Commission Canadienne des Transports pour le Canada régissant le transport des messageries et marchandises de détail et dont le texte peut être obtenu sur demande à toutes les gares de voyageurs et de messageries, ainsi qu'à tous les dépôts de marchandises si lesdites marchandises sont transportées par un voiturier du rail, conditions auxquelles l'expéditeur consent et qu'il accepte pour lui-même et ses ayants droit.

Consigned To: DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

S/O: 139387
Freight: Prepaid

*** MUST SEND PICTURES WITH ASN***

HZHAO@DARTAERO.COM
kguerin@dartaero.com

No	Description Of Articles	LTL	Haz	Net	Tare	Gross
Pkgs		Cls	Mat			
6	Aluminum Lineal Shapes; Item 13515-A	60		2,304 lbs 1,045 kgs	88 lbs 40 kgs	2,392 lbs 1,085 kgs

RECEIVED

APR 08 2020

DART AEROSPACE LTD.

6-Bundles

6	TOTAL	2,304 lbs	88 lbs	2,392 lbs
		1,045 kgs	40 kgs	1,085 kgs

Shipper, Per R1CZARKO
SIGNATURE ALUMINUM CANADA
1850 CLEMENTS ROAD
PICKERING ON L1W 3R8
CANADA

CARRIER / AGENT				CONSIGNEE / CONSIGNATAIRE			
DATE	D/J	M/M	Y/A	DATE	D/J	M/M	Y/A
					08	04	2020
PER / PAR				PER / PAR			

Visit us at www.signaturealum.com



ACCT# 46024

1850 Clements Road, Pickering Ontario, Canada L1W 3R8

Phone: (866) 587-5780 Fax: (905) 427-2207

Visit us at www.signaturealum.com

INVOICING AND COMPANY LOCATION

SIGNATURE ALUMINUM CANADA
1850 CLEMENTS ROAD
PICKERING ON L1W 3R8

PACKING LIST

PACKING LIST DATE / DATE DU BODEREAU	
04-07-20	
PACKING LIST NUMBER / N° DE BODEREAU	
047403	
SALES ORDER NUMBER / N° DE COM	
139387	

SHIP TO / EXPÉDIÉ À

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

PHONE: 613-632-5200

SOLD TO / VENDUE À

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

PHONE: 613-632-5200

TERMS / FREIGHT

PP

REFER TO
THESE NUMBERS ON
ALL CORRESPONDANCEREFEREZ-VOUS A CES
NUMEROUS POUR TOUTE
CORRESPONDANCE

CUSTOMER ID / ID DU CLIENT		ORDER DATE / DE LA COM		CUSTOMER PO NUMBER / CLIENT PO Nombre		JOB / FICHIER		FIELD SALES REP / REP REGIONAL DES VENTES		CUST SERVICE REP / REP. SERVICE CLIENTELE																															
46024		02/26/20		POHB045941		COUNTRY LANE		G.ATTENBOROU		D1K																															
ITEM NO. / NUMÉRO	ORIGINAL ORDER QUANTITY / Quantité d'ordre ORIGINAL	UNIT / UNITÉ	PREVIOUS SHIPPED QUANTITY / PRÉCÉDENT Quantité livrée	MFG. PART NUMBER / MFG. PARTIE NUMÉRO	ALLOY & TEMPER / ALLIAGE & TEMPER	FINISH DESCRIPTION / DESCRIPTION DE FINITION	NBR OF PKGS / NBR DE PKGS	GROSS LBS / LIVRES BRUT	NET QUANTITY / QUANTITÉ NETTE	UNIT / UNITÉ	QUANTITY DUE / Quantité en raison																														
001	2,198 LB			DAA-897123-2	6061 T6		6	2,392	2,304	LB																															
	997 KG			D2622-120CP	120.0000 IN			1,085	1,045	KG																															
Y	241 PC				Cut (+): 0.1180 Cut (-): 0.0000	Min: -10 % Max: 10 %			258	PC	✓																														
<table><tr><td>933921 / 545811</td><td>1</td><td>452</td><td>437</td><td>49 PC</td></tr><tr><td>933921 / 545812</td><td>1</td><td>452</td><td>437</td><td>49 PC</td></tr><tr><td>933921 / 545813</td><td>1</td><td>320</td><td>306</td><td>34 PC</td></tr><tr><td>933921 / 545814</td><td>1</td><td>452</td><td>437</td><td>49 PC</td></tr><tr><td>933921 / 545815</td><td>1</td><td>452</td><td>437</td><td>49 PC</td></tr><tr><td>933921 / 545817</td><td>1</td><td>265</td><td>251</td><td>28 PC</td></tr></table>												933921 / 545811	1	452	437	49 PC	933921 / 545812	1	452	437	49 PC	933921 / 545813	1	320	306	34 PC	933921 / 545814	1	452	437	49 PC	933921 / 545815	1	452	437	49 PC	933921 / 545817	1	265	251	28 PC
933921 / 545811	1	452	437	49 PC																																					
933921 / 545812	1	452	437	49 PC																																					
933921 / 545813	1	320	306	34 PC																																					
933921 / 545814	1	452	437	49 PC																																					
933921 / 545815	1	452	437	49 PC																																					
933921 / 545817	1	265	251	28 PC																																					

Transportation/Traffic damages and/or shortage claims are to be noted on the delivery copy of sellers shipping packing lists and signed and dated below by customers authorized representatives. No return materials will be accepted for credit without permission. The articles and/or services covered by this shipping packing list were produced in accordance with the fair labor standards act of 1938 as amended. Order accepted subject to the terms and conditions stated on our website.

Page 1 of 1

6	2,392	2,304	LB
	1,085	1,045	KG
		258	PC
TOTALS			

ACKNOWLEDGEMENT OF GOODS DELIVERED AND CONDITION

CUSTOMER

DATE OF DELIVERY

DRIVER

**SIGNATURE ALUMINUM CANADA**1850 CLEMENTS RD
PICKERING, ON L1W 3R8**CERTIFICATE OF COMPLIANCE**

Cert Date	Cert No.	Sales Order	Page
04/04/2020	5576820	139387	1
Cust PO	B/L No.	Lgt	Date
POHB045941 ✓	047403	933921 ✓	04/07/20

Sold To	Ship To
46024 DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7 CANADA	46024 DART AEROSPACE LTD. 1270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7 CANADA HIT

Item No	Part No	Item Description	Cust Part
001	DAA-897123-2	10FT MILL 6061 T6	D2622-120CP
Gross Weight	2,392 LBS		
Net Qty	2,304 LBS 258 PCS 6 PKGS		
Specification		Die Desc	
AMS-QQ-A-200/8 & ASTM B221-08			

Mechanical Tests:

<u>Tensile</u>	<u>Yield</u>			
<u>MPA / KSI</u>	<u>MPA / KSI</u>	<u>% Elongation</u>	<u>Conductivity</u>	<u>HRE</u>
291.8 / 42.3	263.5 / 38.2	10.5	N/A	91

Chemical Analysis:

<u>Si</u>	<u>Fe</u>	<u>Cu</u>	<u>Mn</u>	<u>Mg</u>	<u>Cr</u>	<u>Zn</u>	<u>Ti</u>	<u>V</u>	<u>Zr</u>
0.65	0.25	0.22	0.05	0.91	0.07	0.09	0.02	0.01	0.00

This Material is Made in Canada

This Material is RoHS Compliant

This will certify that the material described herein has been inspected and tested in accordance with Signature Aluminum Canada's standard sampling and testing procedures or in accordance with the requirements of any specification forming a part of the material description to the extent indicated herein. Data of chemical composition for the material and test results from samples representative of the material are set forth above hereof or in any attachments hereto. This information shows that the material meets the applicable requirements. Inspection and test records are maintained on file. This certificate shall be deemed apart of and subject to the terms and conditions of warranty set forth on the reverse side of our order acknowledgement form. No other warranties are applicable.

S. Gooder
Quality Manager
Signature Aluminum Canada Inc

ISO 9001/TS16949 Registered Company

Visit us at www.signaturealum.com

Rev A

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: D2622-120CP
 DATE: APR 08 2020

PO / BATCH NO.: P0113045951
P0113045941
5269724

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 258 PLS
 QUANTITY INSPECTED: 258 PLS
 QUANTITY REJECTED:

THICKNESS ORDERED: SEE ATTACH DRW.
 THICKNESS RECEIVED: 11
 SHEET SIZE ORDERED: LENGTH 120"
 SHEET SIZE RECEIVED: LENGTH 120"

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<u>(N)</u>	
CORRECT FINISH	<u>(Y)</u>	N	
CORROSION	Y	<u>(N)</u>	
CORRECT GRAIN DIRECTION	<u>(Y)</u>	N	
CORRECT MATERIAL PER M-DRAWING	<u>(Y)</u>	N	<u>AMS-QQ-A-200/8 → ASTM B221-08</u>
CORRECT THICKNESS	<u>(Y)</u>	N	
PHOTO REQUIRED	Y	<u>(N)</u>	
CORRECT REF # TO LINK CERT	<u>(Y)</u>	N	<u>933921</u>
CORRECT MATERIAL IDENTIFICATION	<u>(Y)</u>	N	
CORRECT M# ON THE MATERIAL	<u>(Y)</u>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<u>(N)</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<u>(N)</u>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u>	SIGNED OFF BY: <u> </u>	
DATE: <u>APR 08 2020</u>	DATE: <u> </u>	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in